O'MEARA et al. - 10/630,969 - Atty, Dkt. No. 071469/0303535

IN THE CLAIMS:

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This listing of claims replaces all prior versions, and listings, of the claims in the application:

A method of forming a semiconductor microstructure, the method (Original) 1. comprising:

positioning a substrate in a process chamber;

flowing a process gas comprising an oxygen-containing gas in the process chamber; and

forming an oxide layer on the substrate, the layer being formed in a self-limiting oxidation process, wherein the partial pressure of the oxygen-containing gas in the process chamber is less than about 50 Torr.

- The method according to claim 1, wherein the thickness of the oxide (Original) 2. layer is less than about 15 A.
- The method according to claim 1, wherein the thickness of the oxide (Original) 3. layer is less than about 10 A.
- The method according to claim 1, wherein the thickness uniformity of (Original) 4. the oxide layer varies less than about 1 A over the substrate.
- The method according to claim 1, wherein the substrate diameter is (Original) 5. greater than about 195 mm.
- The method according to claim 1, wherein the partial pressure of the (Original) 6. oxygen-containing gas is less than about 40 Torr.
- The method according to claim 1, wherein the oxygen-containing gas (Original) 7. comprises Oz.

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- 8. (Original) The method according to claim 7, wherein the process gas further comprises N₂.
- 9. (Original) The method according to claim 8, wherein the N₂:O₂ flow ratio is about 3:1.
- 10. (Original) The method according to claim 1, wherein the process gas further comprises an inert gas.
- 11. (Original) The method according to claim 10, wherein the inert gas comprises at least one of Ar, He, Ne, Kr, Xe, and N₂.
- 12. (Original) The method according to claim 1, wherein the substrate temperature is between about 500°C and about 1000°C.
- 13. (Original) The method according to claim 1, wherein the substrate temperature is about 700°C.
- 14. (Original) The method according to claim 1, wherein the substrate comprises Si and the oxide layer comprises SiO₂.
- 15. (Original) The method according to claim 1, wherein the process chamber pressure is less than atmospheric pressure.
- 16. (Original) The method according to claim 15, wherein the process chamber pressure is less than about 50 Torr.
- 17. (Original) A method of forming a semiconductor microstructure, the method comprising:

positioning a substrate containing an initial dielectric layer in a process chamber; flowing a process gas comprising an oxygen-containing gas in the process chamber; and

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forming an oxide layer with high thickness uniformity, the oxide layer being formed between the initial dielectric layer and the substrate in a self-limiting oxidation process, wherein the partial pressure of the oxygen-containing gas in the process chamber is less than about 50 Torr.

- 18. (Original) The method according to claim 17, wherein the initial dielectric layer comprises at least one of an oxide layer, an oxynitride layer, an nitride layer, and a high-k layer.
- 19. (Original) The method according to claim 18, wherein the oxide layer comprises SiO₂.
- 20. (Original) The method according to claim 18, wherein oxynitride layer comprises SiO_xN_y .
- 21. (Original) The method according to claim 18, wherein the nitride layer comprises silicon nitride.
- 22. (Original) The method according to claim 18, wherein the high-k layer comprises at least one of HfO₂, ZrO₂, Ta₂O₅, TiO₂, Al₂O₃, and HfSiO.
- 23. (Original) The method according to claim 17, wherein the process chamber pressure is less than about 40 Torr.
- 24. (Original) The method according to claim 17, wherein the oxygen-containing gas comprises O₂.
- 25. (Original) The method according to claim 24, wherein the process gas further comprises N_2 .
- 26. (Original) The method according to claim 17, wherein the process gas further comprises an inert gas.

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- 27. (Original) The method according to claim 26, wherein the inert gas comprises at least one of Ar, He, Ne, Kr, Xe, and N₂.
- 28. (Original) The method according to claim 17, wherein the substrate temperature is between about 500° C and about 1000° C.
- 29. (Original) The method according to claim 17, wherein the substrate temperature is about 700°C.
- 30. (Original) The method according to claim 17, wherein the process chamber pressure is less than atmospheric pressure.
- 31. (Original) The method according to claim 17, wherein the process chamber pressure is less than about 50 Torr.
- (Withdrawn) A microstructure comprising:
 a substrate;

an oxide layer, the oxide layer being formed in a self-limiting oxidation process in a process chamber, wherein the partial pressure of an oxygen-containing gas in process chamber is less than about 50 Torr.

- 33. (Withdrawn) The microstructure according to claim 32, wherein a thickness of the oxide layer is less than about 15A.
- 34. (Withdrawn) The microstructure according to claim 32, wherein a thickness of the oxide layer is less than about 10A.
- 35. (Withdrawn) The microstructure according to claim 32, wherein the microstructure further comprises a high-k layer on the oxide layer; and

an electrode layer on the high-k layer.

36. (Withdrawn) The microstructure according to claim 35, wherein the high-k layer comprises at least one of HfO₂, ZrO₂, Ta₂O₅, TiO₂, Al₂O₃, and HfSiO.

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- 37. (Withdrawn) The microstructure according to claim 35, wherein the electrode layer comprises at least one of W, Al, TaN, TaSiN, HfN, HfSiN, TiN, TiSiN, Re, Ru, and SiGe.
- (Withdrawn) A microstructure comprising:

a substrate;

an initial dielectric layer;

an oxide layer, the oxide layer being formed between the initial dielectric layer and the substrate in a self-limiting oxidation process, wherein the partial pressure of an oxygen-containing gas is less than about 50 Torr.

- 39. (Withdrawn) The microstructure according to claim 38, wherein a thickness of the oxide layer is less than about 15 A.
- 40. (Withdrawn) The microstructure according to claim 38, wherein a thickness of the initial dielectric layer is less than about 10 A.
- 41. (Withdrawn) The microstructure according to claim 38, wherein the initial dielectric layer comprises at least one of an oxide layer, an oxynitride layer, an nitride layer, and a high-k layer.
- 42. (Withdrawn) The microstructure according to claim 38, wherein the nitride layer comprises silicon nitride.
- 43. (Withdrawn) The microstructure according to claim 38, wherein the initial dielectric layer is formed in a self-limiting oxidation process.
- 44. (Withdrawn) The microstructure according to claim 38, the microstructure further comprising a high-k layer on the initial dielectric layer; and

an electrode layer on the high-k layer.

45. (Withdrawn) The microstructure according to claim 44, wherein the high-k layer comprises at least one of HfO₂, ZrO₂, Ta₂O₅, TiO₂, Al₂O₃, and HfSiO

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- 46. (Withdrawn) The microstructure according to claim 45, wherein the electrode layer comprises at least one of W, Al, TaN, TaSiN, HfN, HfSiN, TiN, TiSiN, Re, Ru, and SiGe.
- (Withdrawn) A processing system comprising:
 - a process chamber;
- a gas injection system configured to introduce a process gas in the process chamber, wherein the process gas comprises an oxygen-containing gas;
- a substrate holder, the substrate holder exposes a substrate to the process gas in the process chamber, wherein an oxide layer is formed on the substrate in a self-limiting process, wherein the partial pressure of an oxygen-containing gas in the process chamber is less than about 50 Torr; and
 - a controller that controls the processing system.
- 48. (Withdrawn) The processing system according to claim 47, wherein process chamber comprises a batch type process chamber.
- 49. (Withdrawn) The processing system according to claim 47, wherein process chamber comprises a single wafer process chamber.
- 50. (Withdrawn) The processing system according to claim 47, further comprising a process monitoring system and a pumping system.
- 51. (Withdrawn) The processing system according to claim 47, wherein the substrate comprises Si and the oxide layer comprises SiO₂.
- 52. (Withdrawn) The processing system according to claim 47, wherein the substrate further comprises an initial dielectric layer.
- 53. (Withdrawn) The processing system according to claim 52, wherein the oxide layer is formed between the initial dielectric layer and the substrate.

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54. (Withdrawn) The processing chamber according to claim 47, wherein the substrate holder is adapted to hold substrates having a diameter greater than about 195 mm.